



Patent No. US 6068318

AU 740976

SURE GRIP BELT CLAMPS CARE AND MAINTENANCE

The SURE GRIP range of belt clamps are of a unique design. Their main feature being the ability to clamp any belt width positively.

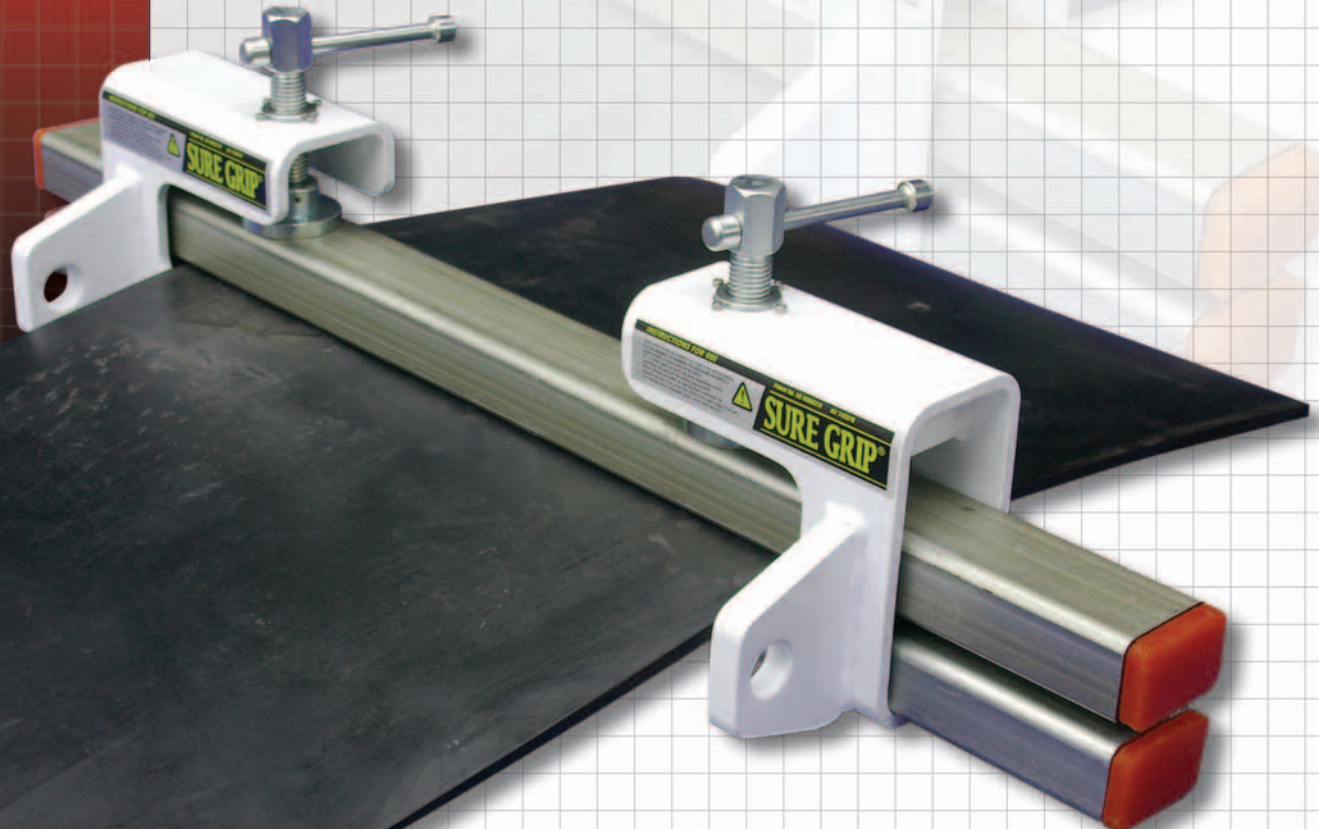


Measuring downward force on bolt assembly.

Belt Clamps are available in 3 ranges

	W.L.L (tonnes)
MARK 1 Clamp	1.0
MARK 2 Clamp	5.0
MARK 3 Clamp	7.0

W.L.L. – Work Load Limit



SURE GRIP BELT CLAMPS

CARE AND MAINTENANCE

Before the clamp is used always carry out the following safe working practices:

A competent person should carry out a full examination every month.

The examination schedule is to be carried out as follows –

BEAMS

1. Examine the clamp for any defects to the top and bottom beams.
2. Clean out any clogged material in the grooves.

CLAMP BODY AND MAIN SCREW ASSEMBLY

1. Check pulling lugs for any cracks in the welds.
2. Check clamp main screw assembly for damage, ensure that it operates freely and full stroke is available.
3. Ensure the foot spins freely.
4. Clean and grease/oil as required.
5. Ensure the W.L.L. rating is clearly visible at all times.

STORAGE

Clamps should be stored in the assembled position to avoid damage and loss of items.

NOTE: IF THE RECOMMENDED RATING OF THE CLAMP IS EXCEEDED OR ANY PART IS DEFECTIVE OR DAMAGED, IT SHOULD BE RETURNED TO THE SUPPLIER FOR EXAMINATION, REPAIR AND PROOF TESTING.

We recommend that the clamps are withdrawn from service every 12 months and returned to the manufacturer for refurbishment and proof testing.

Proof testing in workshop.

